



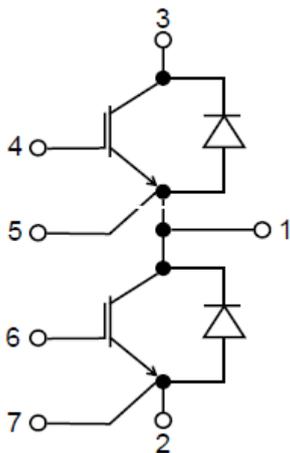
**IGBT Modules**

$V_{CES}$  1200V  
 $I_c$  300A

**Applications**

- Motion/servo control
- High frequency switching application
- UPS (Uninterruptible Power Supplies)
- Welding machine

**Circuit**



**Features**

- Low  $V_{ce(sat)}$  with Trench technology
- Low switching losses especially  $E_{off}$
- $V_{ce(sat)}$  with positive temperature coefficient
- High short circuit capability(10us)
- Including ultra fast & soft recovery anti-parallel FWD
- Low inductance package
- Maximum junction temperature 175°C

● **IGBT**

**Absolute Maximum Ratings**

Parameter	Symbol	Conditions	Value	Unit
Collector-Emitter Voltage	$V_{CES}$	$V_{GE} = 0 V, I_c = 1 mA, T_{vj} = 25 ^\circ C$	1200	V
Continuous Collector Current	$I_c$	$T_c = 100 ^\circ C$	300	A
Repetitive Peak Collector Current	$I_{CRM}$	$T_p = 1 ms$	600	A
Gate-Emitter Voltage	$V_{GES}$	$T_{vj} = 25 ^\circ C$	$\pm 20$	V
Total Power Dissipation	$P_{tot}$	$T_c = 25 ^\circ C$ $T_{vjmax} = 175 ^\circ C$	1550	W

## Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Gate-emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 22.5 \text{ mA}, T_{vj} = 25 \text{ }^\circ\text{C}$	5	6.0	7.1	V
Collector-Emitter Cut-off Current	$I_{CES}$	$V_{CE} = 1200 \text{ V}, V_{GE} = 0 \text{ V}, T_{vj} = 25 \text{ }^\circ\text{C}$			1	mA
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C = 300 \text{ A}, V_{GE} = 15 \text{ V}, T_{vj} = 25 \text{ }^\circ\text{C}$		1.7	2	V
		$I_C = 300 \text{ A}, V_{GE} = 15 \text{ V}, T_{vj} = 125 \text{ }^\circ\text{C}$		2.05		
		$I_C = 300 \text{ A}, V_{GE} = 15 \text{ V}, T_{vj} = 175 \text{ }^\circ\text{C}$		2.15		
Gate Charge	$Q_G$			2.0		uC
Internal Gate Resistance	$R_{Gint}$			2.75		$\Omega$
Input Capacitance	$C_{ies}$	$V_{CE} = 25 \text{ V}, V_{GE} = 0 \text{ V}, f = 100 \text{ kHz}, T_{vj} = 25 \text{ }^\circ\text{C}$		17.0		nF
Reverse Transfer Capacitance	$C_{res}$			0.7		nF
Gate-Emitter leakage current	$I_{GES}$	$V_{CE} = 0 \text{ V}, V_{GE} = \pm 20 \text{ V}, T_{vj} = 25 \text{ }^\circ\text{C}$			500	nA
Turn-on Delay Time	$t_{d(on)}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 25 \text{ }^\circ\text{C}$		160		ns
Rise Time	$t_r$			40		ns
Turn-off Delay Time	$t_{d(off)}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 25 \text{ }^\circ\text{C}$		478		ns
Fall Time	$t_f$			228		ns
Energy Dissipation During Turn-on Time	$E_{on}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 25 \text{ }^\circ\text{C}$		15		mJ
Energy Dissipation During Turn-off Time	$E_{off}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 25 \text{ }^\circ\text{C}$		30		mJ
Turn-on Delay Time	$t_{d(on)}$	$I_C = 300 \text{ A}, V_{CE} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 125 \text{ }^\circ\text{C}$		178		ns
Rise Time	$t_r$			45		ns
Turn-off Delay Time	$t_{d(off)}$	$I_C = 300 \text{ A}, V_{CE} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 125 \text{ }^\circ\text{C}$		555		ns
Fall Time	$t_f$			337		ns
Energy Dissipation During Turn-on Time	$E_{on}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 125 \text{ }^\circ\text{C}$		25		mJ
Energy Dissipation During Turn-off Time	$E_{off}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 125 \text{ }^\circ\text{C}$		40		mJ
Turn-on Delay Time	$t_{d(on)}$	$I_C = 300 \text{ A}, V_{CE} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 175 \text{ }^\circ\text{C}$		185		ns
Rise Time	$t_r$			50		ns
Turn-off Delay Time	$t_{d(off)}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 175 \text{ }^\circ\text{C}$		600		ns
Fall Time	$t_f$			387		ns
Energy Dissipation During Turn-on Time	$E_{on}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 175 \text{ }^\circ\text{C}$		37		mJ
Energy Dissipation During Turn-off Time	$E_{off}$	$I_C = 300 \text{ A}, V_{CC} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V}, R_G = 2 \text{ } \Omega, T_{vj} = 175 \text{ }^\circ\text{C}$		45		mJ
SC Data	$I_{sc}$	$T_b \leq 10 \text{ } \mu\text{s}, V_{GE} = 15 \text{ V}, T_{vj} = 150 \text{ }^\circ\text{C}, V_{cc} = 900 \text{ V}, V_{CEM} \leq 1200 \text{ V}$		1035		A

● Diode

**Absolute Maximum Ratings**

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	$V_{RRM}$	$T_{vj} = 25\text{ }^{\circ}\text{C}$	1200	V
Continuous DC Forward Current	$I_F$		300	A
Repetitive Peak Forward Current	$I_{FRM}$	$t_p = 1\text{ ms}$	600	A
$I^2t$ -value	$I^2t$	$V_R = 0\text{ V}, t_p = 10\text{ ms}, T_j = 125\text{ }^{\circ}\text{C}$	5650	$\text{A}^2\text{s}$
		$V_R = 0\text{ V}, t_p = 10\text{ ms}, T_j = 150\text{ }^{\circ}\text{C}$	5530	

**Characteristic values**

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	$V_F$	$I_F = 300\text{ A}, T_{vj} = 25\text{ }^{\circ}\text{C}$		1.75	2.5	V
		$I_F = 300\text{ A}, T_{vj} = 125\text{ }^{\circ}\text{C}$		1.85		
		$I_F = 300\text{ A}, T_{vj} = 175\text{ }^{\circ}\text{C}$		1.85		
Recovered Charge	$Q_{rr}$	$I_F = 300\text{ A}$ $V_R = 600\text{ V}$		27		$\mu\text{C}$
Peak Reverse Recovery Current	$I_{rr}$	$-di_F/dt = 6600\text{ A/us}$ $T_{vj} = 25\text{ }^{\circ}\text{C}$		290		A
Reverse Recovery Energy	$E_{rec}$			10		mJ
Recovered Charge	$Q_{rr}$	$I_F = 300\text{ A}$ $V_R = 600\text{ V}$		45		$\mu\text{C}$
Peak Reverse Recovery Current	$I_{rr}$	$-di_F/dt = 6600\text{ A/us}$ $T_{vj} = 125\text{ }^{\circ}\text{C}$		326		A
Reverse Recovery Energy	$E_{rec}$			15		mJ
Recovered Charge	$Q_{rr}$	$I_F = 300\text{ A}$ $V_R = 600\text{ V}$		56		$\mu\text{C}$
Peak Reverse Recovery Current	$I_{rr}$	$-di_F/dt = 6600\text{ A/us}$ $T_{vj} = 175\text{ }^{\circ}\text{C}$		340		A
Reverse Recovery Energy	$E_{rec}$			20		mJ

## ● Module Characteristics

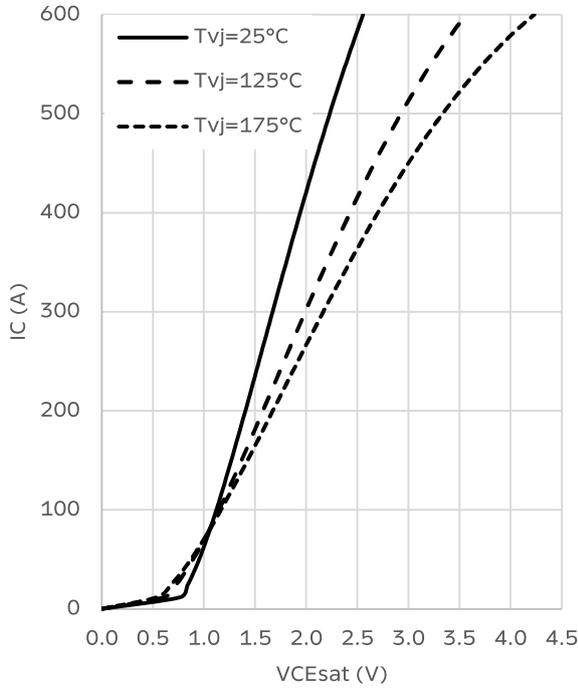
$T_c=25^{\circ}\text{C}$  unless otherwise specified

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Isolation voltage	$V_{\text{isol}}$	$t = 1 \text{ min}, f = 50 \text{ Hz}$			4000	V
Maximum Junction Temperature	$T_{\text{jmax}}$				175	$^{\circ}\text{C}$
Operating Junction Temperature	$T_{\text{vj(op)}}$		-40		175	$^{\circ}\text{C}$
Storage Temperature	$T_{\text{stg}}$		-40		125	$^{\circ}\text{C}$
Thermal Resistance Junction-to Case	$R_{\theta\text{JC}}$	per IGBT			0.105	K/W
		per Diode			0.154	
Comparative Tracking Index	CTI		>400			
Thermal Resistance Case-to Sink	$R_{\theta\text{CS}}$	Conductive grease applied		0.045		K/W
Module Electrodes Torque	$M_t$	Recommended(M6)	2.5		5.0	N·m
Module-to-Sink Torque	$M_s$	Recommended(M5)	3.0		6.0	N·m
Mass	m			311		g

**Characteristics**

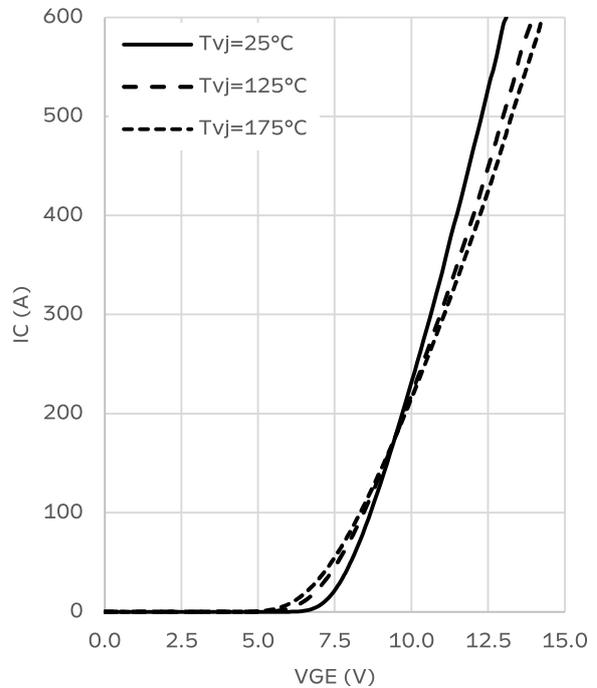
**IGBT on-state characteristics (typical)**

$I_c = f(V_{CE})$   
 $V_{GE} = 15\text{ V}$



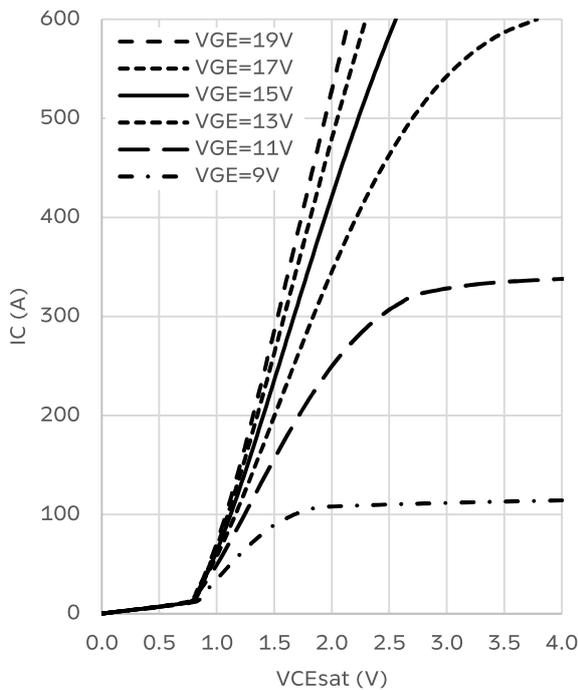
**IGBT transfer characteristics (typical)**

$I_c = f(V_{GE})$   
 $V_{CE} = 20\text{ V}$



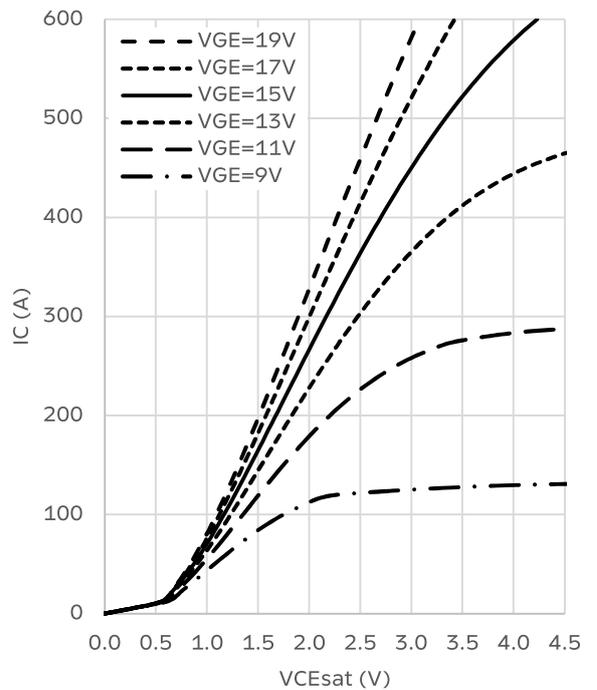
**IGBT output characteristics (typical)**

$I_c = f(V_{CE})$   
 $T_{vj} = 25\text{ °C}$



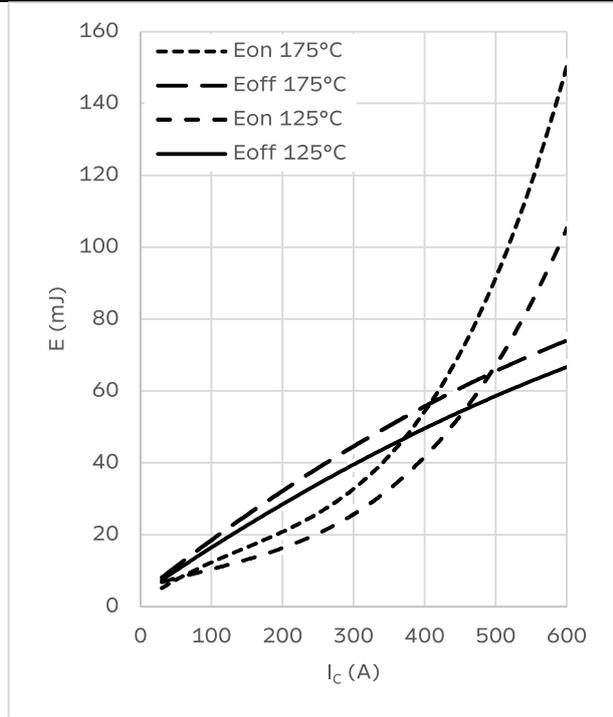
**IGBT output characteristics (typical)**

$I_c = f(V_{CE})$   
 $T_{vj} = 175\text{ °C}$



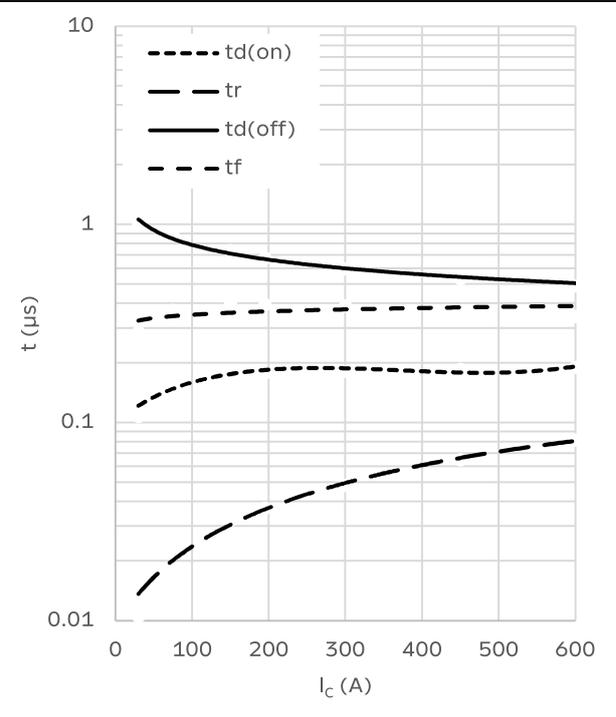
**IGBT switching losses (typical)**

$E = f(I_{CE})$   
 $V_{CE} = 600\text{ V}, R_{Gon} = 1.5\ \Omega, R_{Goff} = 3.5\ \Omega, V_{GE} = -15/+15\text{ V}$



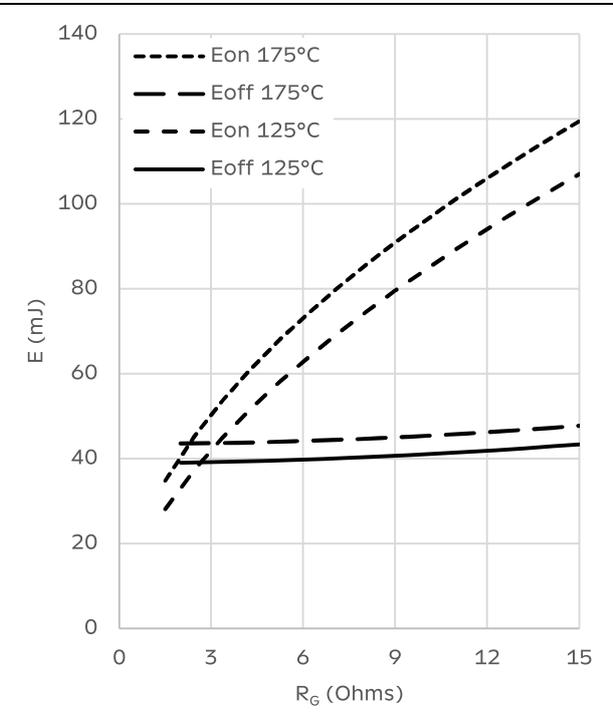
**IGBT switching times (typical)**

$t = f(I_{CE}), T_{vj} = 175\ ^\circ\text{C}$   
 $V_{CE} = 600\text{ V}, R_{Gon} = 1.5\ \Omega, R_{Goff} = 3.5\ \Omega, V_{GE} = -15/+15\text{ V}$



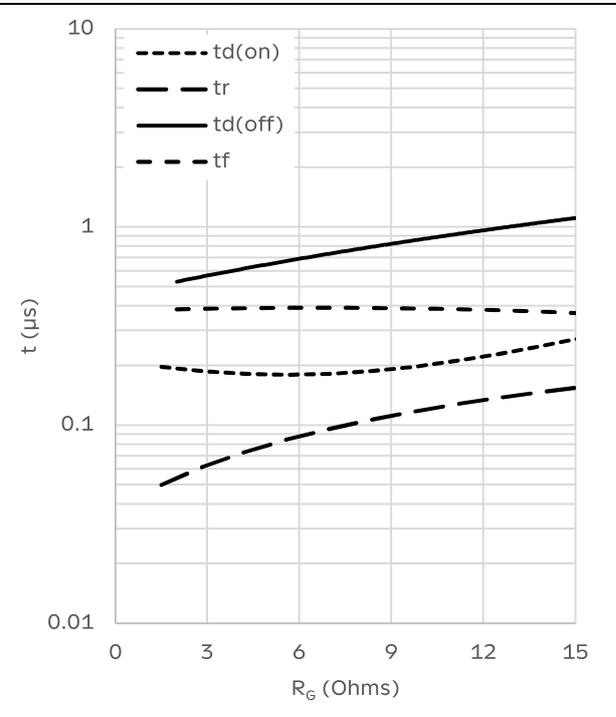
**IGBT switching losses (typical)**

$E = f(R_G)$   
 $V_{CE} = 600\text{ V}, I_C = 300\text{ A}, V_{GE} = -15/+15\text{ V}$



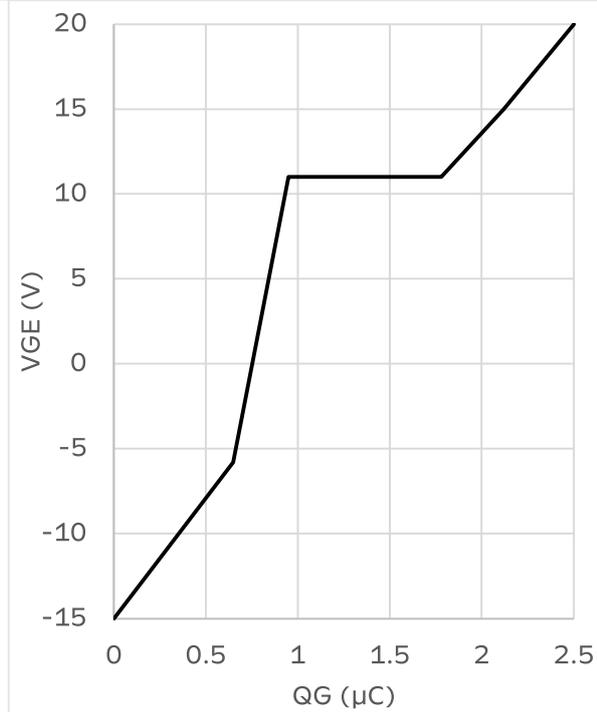
**IGBT switching times (typical)**

$t = f(R_G), T_{vj} = 175\ ^\circ\text{C}$   
 $V_{CE} = 600\text{ V}, I_C = 300\text{ A}, V_{GE} = -15/+15\text{ V}$



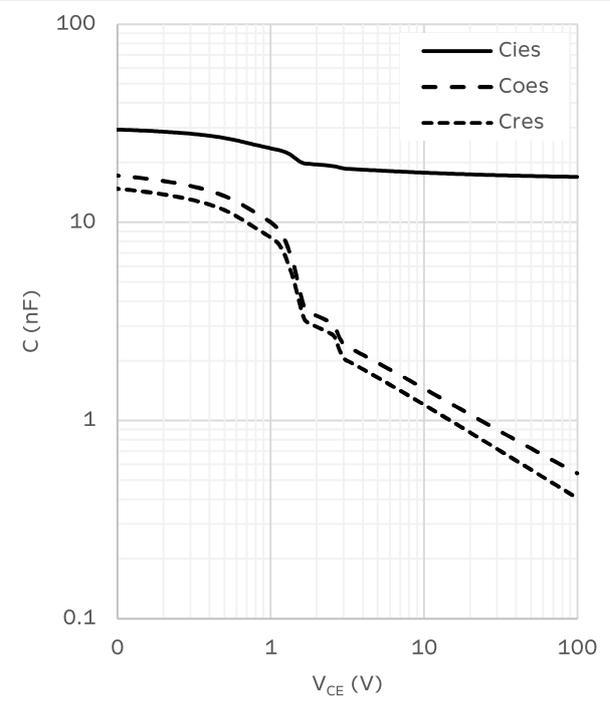
**IGBT gate charge (typical)**

$V_{GE} = f(Q_G), T_{vj} = 25\text{ }^\circ\text{C}$   
 $V_{CE} = 600\text{ V}, I_C = 300\text{ A}$



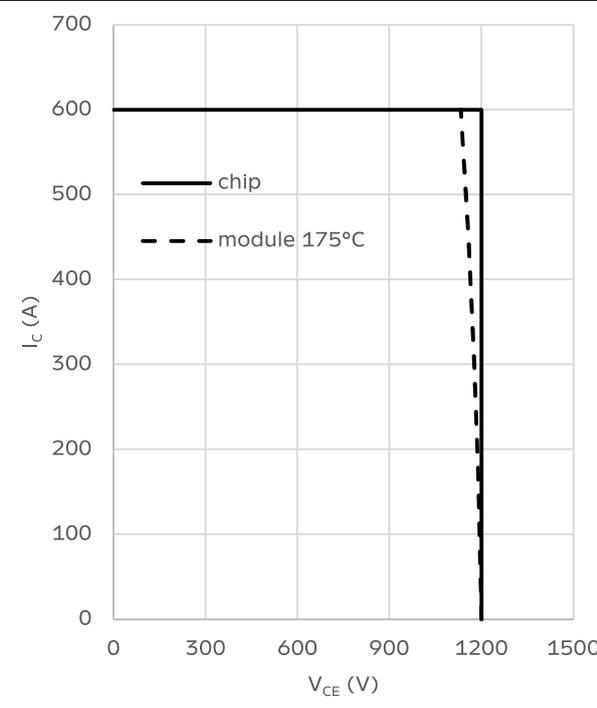
**Capacitance characteristics (typical)**

$C = f(V_{CE}), T_{vj} = 25\text{ }^\circ\text{C}$   
 $f = 100\text{ kHz}, V_{GE} = 0\text{ V}$



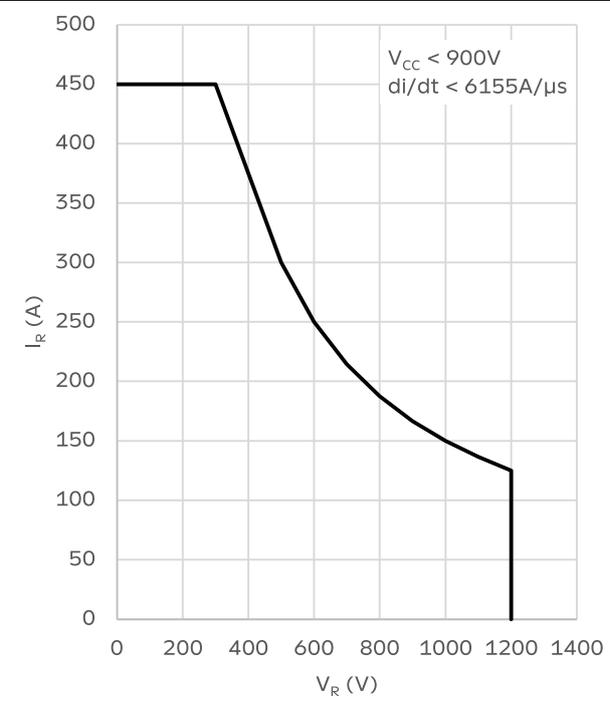
**IGBT RBSOA**

$I_C = f(V_{CEm})$   
 $R_{Goff} = 3.5\text{ }\Omega, V_{GE} = \pm 15\text{ V}$



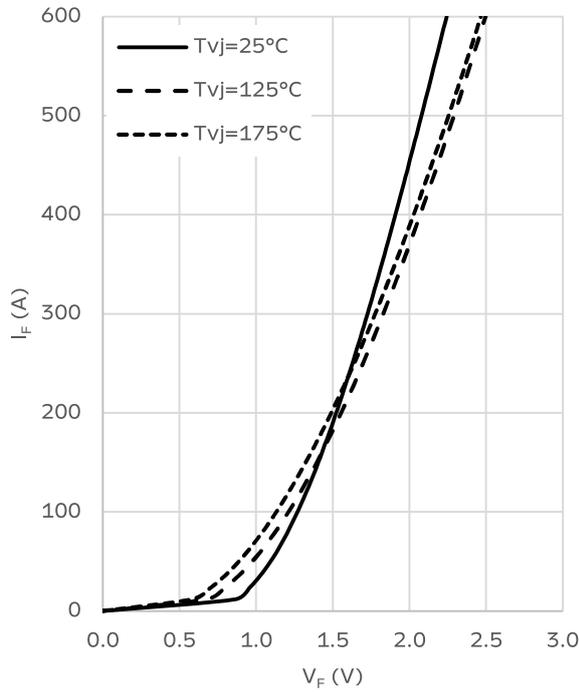
**Diode SOA**

$T_{vj} \leq 175\text{ }^\circ\text{C}$



**Diode forward characteristic (typical)**

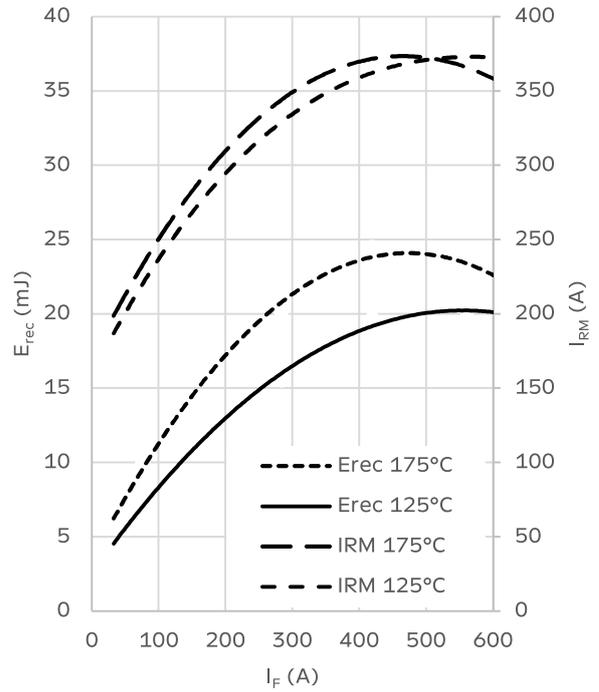
$I_F = f(V_F)$



**Diode switching characteristics (typical)**

$E_{rec} = f(I_F), I_{RM} = f(I_F)$

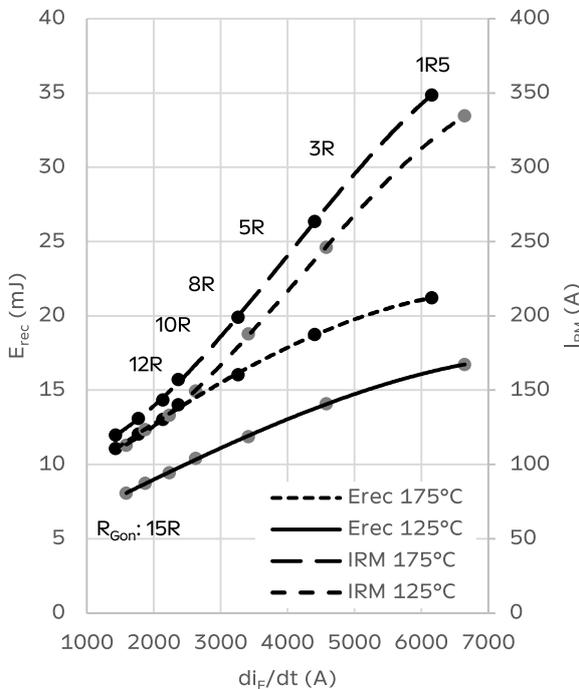
$V_{DC} = 600\text{ V}, R_{Gon} = 1.5\ \Omega$  (IGBT),  $V_{GE} = -15/+15\text{ V}$  (IGBT)



**Diode switching characteristics (typical)**

$E_{rec} = f(di/dt), I_{RM} = f(di/dt)$

$V_{DC} = 600\text{ V}, I_F = 300\text{ A}, V_{GE} = -15/+15\text{ V}$  (IGBT)



**Thermal impedance (typical)**

$Z_{th(j-c)} = f(t)$

