



产品规格承认书

Product Specification for Approval

客户名: _____
Customer: _____

产品品名: 金属化聚酯薄膜塑壳电容器(CL233X)
Description: Subminiature metallized polyester film box

规格型号: CL233X-105J63VDC
Specifications: _____

圣融达料号: MEM105J1JM5R600
Sincerity P/N: _____

客户料号: _____
Customer P/N: _____

产品品牌: 圣融达 (SRD)
Product Brands: _____

制作日期: 2025-8-4
Production Date: _____

客户承认 Customer's Approval			圣融达承认 Sincerity Approval		
接收 Receive	审核 Checked	批准 Approved	制作 Producer	审核 Checked	批准 Approved
			黄国艳		

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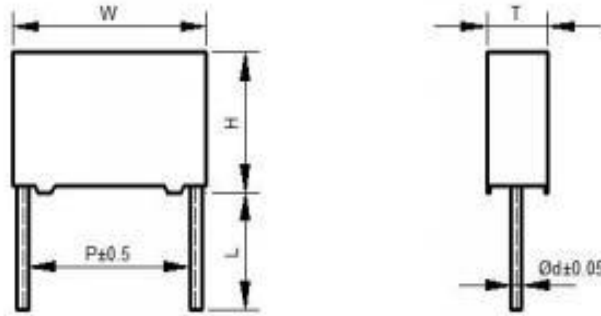
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金属化聚酯薄膜电容器 (CL23B-X 型 P=5.0mm)

Metallized Polyester Film Capacitor (CL23B-XType, P=5.0mm)

■ 外形图 Outline Drawing



■ 特点 Features

- 金属化聚酯薄膜, 无感结构

Metallized polyester film, non-inductive wound construction

- 容量范围宽, 体积小, 重量轻

Wide capacitance range, small size, and light weight

- 自愈性好, 寿命长

Long life due to self-healing effect

- 塑料外壳 (UL94 V-0) 环氧树脂填充

Plastic case (UL94/V-0) filled with epoxy resin

■ 主要用途 Typical Applications

- 隔直流、旁路和耦合

Suitable for blocking, by-pass and coupling DC

- 广泛用于滤波、低脉冲电路

Widely used in filter and low-pulse circuits

■ 技术要求

引用标准Reference Standard	GB/T 7332 (IEC 60384-2)	
气候类别Climatic Category	55/105/21	
额定温度Rated Temperature	85°C	
工作温度范围 Operating Temperature Range	-55°C~105°C (+85°C~105°C 直流电压降额系数为 1.25%/°C)	
额定电压Rated Voltage	63V、100V、250V、400V、630V、1000V	
电容量范围Capacitance Range	0.001μF~2.2 μF 1KHZ, 20°C±5°C 1V)	
电容量偏差Capacitance Tolerance	±5% (J)、±10%(K), ±20%(M),	
耐电压Withstanding Voltage	1.5U _R (5s)	
损耗角正切Dissipation Factor	≤0.0100 1KHZ ≤0.0150 10KHZ (20°C±5°C, 1V)	
绝缘电阻Insulation Resistance	CR≤0.33 μF, IR≥15000 MΩ	测量绝缘电阻时, 电压选择:
	0.33 μF<CR≤1.0 μF, RC≥5000 S	10V≤U _R <100V 10V±1V. 100V≤U _R ≤630V 100V±15V.
	CR>1.0 μF RC≥1000 S	U _R >630V 500V±50V.
最大电压上升速率dv/dt 若实际工作电压 (U) 低于额定电压 (U _R), 电容器可以工作在更高的dv/dt 场合, 这样最大的dV/dt允许值应为上表值乘以U _R /U。 Maximum Voltage Rise Rate dv/dt If the actual working voltage (U) is lower than the rated voltage (U _R), the capacitor can be worked at a higher dv/dt. The allowable max. dv/dt shall be the table value multiplied by U _R /U.	U _R (V)	dv/dt (V/μS)
	63/100	75
	250	100
	400	150
	630	200
	1000	350

■ 产品编码说明 Product Code Description

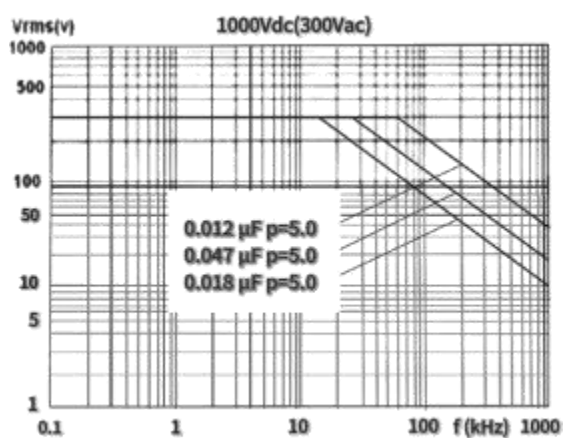
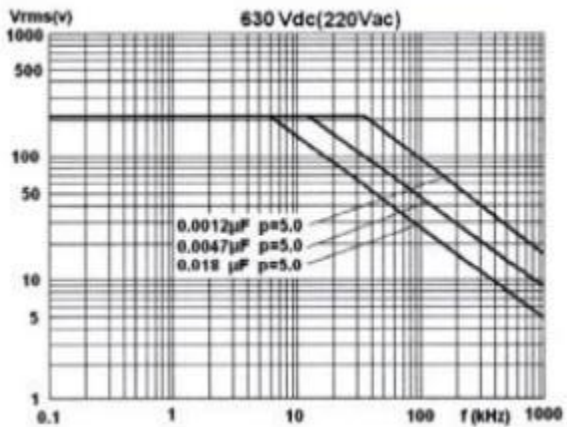
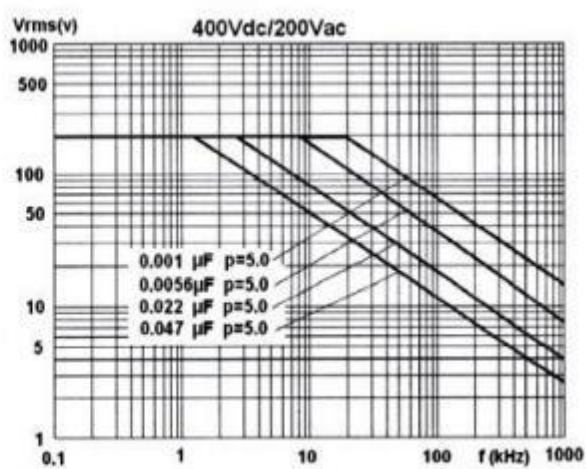
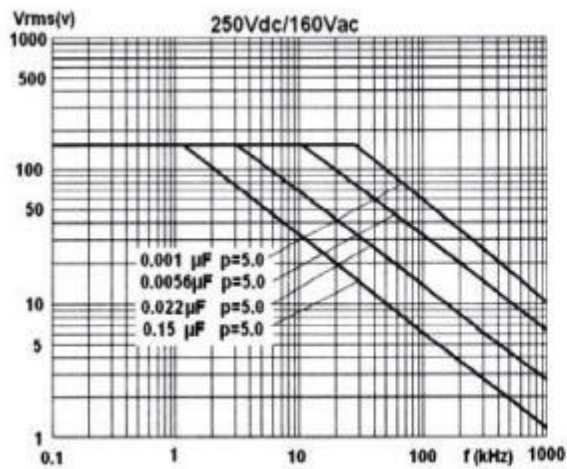
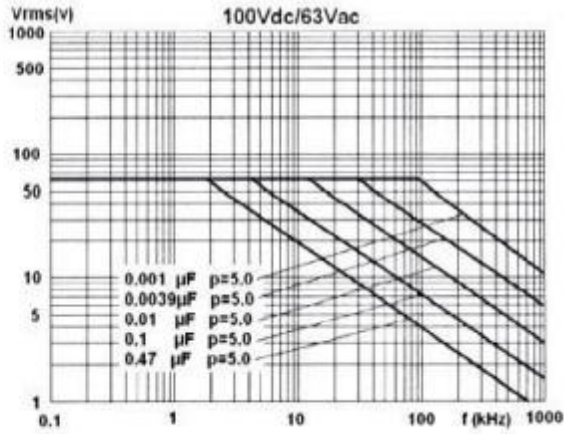
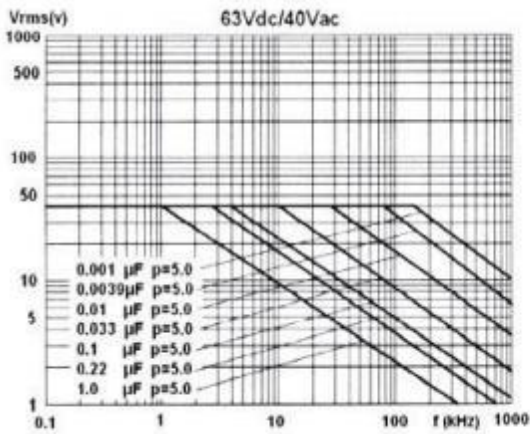
M	E	M	1	0	4	J	2	A	M	2	R	5	0	0
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

第1~3位Digit 1 to 3	电容器型号代码Series code	第4~6位Digit 4 to 6	标称电容量代码 Rated capacitance code
MEM=CL233X		ABC=AB×10 ^C pF Example104=10×10 ⁴ pF=0.1μF	
第7位Digit 7	电容量偏差代码 Capacitance tolerance code	第8-9位Digit 8	额定电压代码 Rated voltage code
J=±5%, K=±10%, M=±20%		2A=100, 2E=250V, 2G=400V, 2J=630V, 3A=1000V	
第10~11位Digit 10 to 11	外形尺寸代码Dimension code	第12位Digit 12	商标颜色Trademark color
第13位Digit 13	线径代码 Line diameter code	第14~15位Digit 14 to 15	特殊码Special code

■ 外形尺寸 (mm) External dimensions (mm)

圣融达料号	客户料号	额定电压	标称容量	容量偏差	外形尺寸(mm)					
					Dimension(mm)					
SRD P/N	Customer P/N	Rated Voltage	Cap	Tolerance	W ±0.5	T ±0.5	H ±0.5	P ±0.5	d ±0.05	L ≧
MEM105J1JM5R600		63VDC	1.0uF	J(±5%)	7.2	6	11	5.0	0.6	13
备注:	灰壳									

■ 最大电压与频率曲线 Maximum Voltage-Frequency Curve



■ 测试条件及电气特性 Test Conditions and Electrical Characteristics

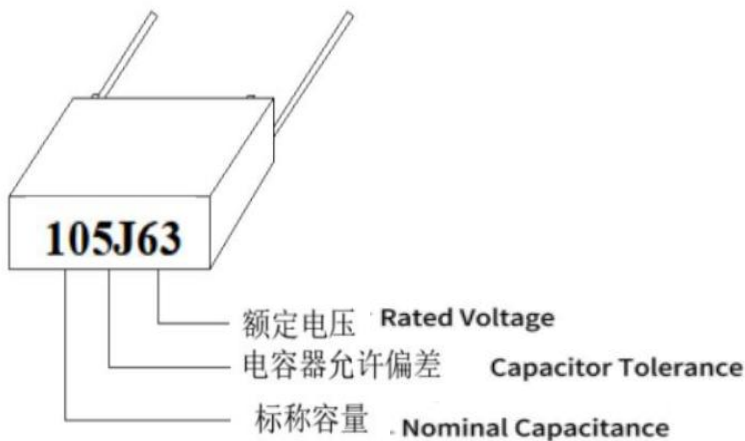
NO.	项 目 Item	测试条件 (IEC 60068-2) Test Conditions (IEC60068-2)	性 能 Performance	
4.2	振动 Vibration	测试频率: 10Hz—500Hz 三个方向, 每个方向 2h 振幅: 0.75mm 最大加速度 98m//s2 持续时间: 6h Test frequency: 10Hz-500Hz in three directions, 2hours per direction. Amplitude: 0.75 mm Maximum acceleration: 98mm/s ² Duration: 6hours	外观 Appearance	无可见损伤 No visible damage
			容量(CAP) Capacitance(CAP)	$\Delta C/C \leq$ 初始测量值的 5% $\frac{\Delta C}{C} \leq 5\%$ of initial measurement value
			损耗角正切 (DF) Dissipation Factor (DF)	与初始值比tgδ的增量: $C \leq 1\mu F \leq 0.005$ $C > 1\mu F \leq 0.003$ Increment of tgδ compared to initial value: $C \leq 1\mu F \leq 0.005$ $C > 1\mu F \leq 0.003$
			绝缘(IR) Insulation Resistance (IR)	\geq 初始测量值的 50% $\geq 50\%$ of initial measurement value
4.3	碰撞Crash	4000 次, 加速度 390 m/s2, 脉冲持续时间: 6ms 4000 times, Acceleration 390	外观无可见损伤 No visible damage to appearance	
5.0	电气特性 Electrical Characteristics			
5.1	干热Dry heat	温度: +125℃±3℃ 持续时间: 16h Temperature: +105℃±3℃ Duration: 16hours	无永久击穿, 飞弧, 外观无可见损伤	
5.2	循环湿热(第一个循环) Cyclic Humidity Heat(First Cycle)	试验 Db, 严酷度 b, 时间: 一个循环 (24h) Test Db, Severity b, Duration: One cycle (24hours)	容量(CAP): $\Delta C/C \leq$ 初始测量值的 5%	
5.3	寒冷 Cold	温度: -55℃±3℃ 持续时间: 2h Temperature: -55℃±3℃ Duration: 2hours	损耗角正切(DF): 与初始值比tgδ的增量: $C \leq 1\mu F \leq 0.005$ $C > 1\mu F \leq 0.003$ 绝缘(IR): \geq 初始测量值的 50%	
5.4	低气压 Low Pressure	温度: 15℃-35℃ 气压: 8.5kPa 持续时间: 1h 电压: 1.0UR Temperature: 15℃-35℃ Atmospheric pressure: 8.5kPa Duration: 1hour Voltage: 1.0UR	No permanent breakdown, arcing or visible damage to appearance. Capacitance (CAP): $\frac{\Delta C}{C} \leq 5\%$ of initial measurement value Dissipation Factor (DF): Increment of tgδ compared to initial value: $C \leq 1\mu F \leq 0.005$ $C > 1\mu F \leq 0.003$	
5.5	循环湿热 (其余循环)Cyclic Humidity Heat((Subseque	试验 Db, 严酷度 b, 在试验结束后, 15 分钟以内 施加电压: 1.0UR 时间: 1min	$C > 1\mu F \leq 0.003$ Insulation Resistance (IR): $\geq 50\%$ of initial measurement value	

	nt Cycles)	Test Db, Severity b, Within 15 minutes after the test, apply voltage: 1.0UR Duration: 1min		
6.0	电气特性Electrical Characteristics			
6.1	稳态湿热 Steady State Humidity and Heat	试验温度: +40°C±2°C 相对湿度: 93 (+2/-3) %R.H. 试验时间: 21 天 Test temperature: +40°C ± 2°C Relative humidity:93(+2/-3)%R.H. Test Duration: 21days	外观Appearance	无可见损伤, 标志清晰 No visible damage, clear marking
			容量(CAP) Capacitance(CAP)	$\Delta C/C \leq$ 初始测量值的 5% $\frac{\Delta C}{C} \leq 5\%$ of initial measurement value
			损耗角正切 (DF) Dissipation Factor (DF):	与初始值比tgδ的增量: C ≤ 1μF ≤ 0.005 C > 1μF ≤ 0.003 Increment of tgδ compared to initial value : C ≤ 1μF ≤ 0.005 C > 1μF ≤ 0.003
			绝缘(IR) Insulation Resistance (IR)	≥ 初始测量值的 50% ≥ 50% of initial measurement value
			耐压 TV Withstand Voltage (TV)	无永久击穿或飞弧 No permanent breakdown, arcing
7.0	电气特性Electrical Characteristics			
7.1	耐久性 Durability	试验温度: +85°C/105°C±2°C 试验电压: 1.25UR 持续时间: 1000h Test Temperature : +85°C±2°C Test Voltage:1.25UR Duration: 1000hours	外观 Appearance	无可见损伤, 标志清晰 No visible damage, clear marking
			容量(CAP) Capacitance (CAP)	$\Delta C/C \leq$ 初始测量值的5% $\frac{\Delta C}{C} \leq 5\%$ of initial measurement value
			损耗角正切(DF) Dissipation Factor (DF)	与初始值比tgδ的增量: C ≤ 1μF ≤ 0.005 C > 1μF ≤ 0.003 Increment of tgδ compared to initial value: C ≤ 1μF ≤ 0.005 C > 1μF ≤ 0.003
			绝缘(IR) Insulation Resistance(IR)	≥ 初始测量值的 50% ≥ 50% of initial measurement value
			耐压 TV Withstand Voltage(TV)	无永久击穿或飞弧 No permanent breakdown, arcing

NO.	项 目 Item	测 试 条 件 Test Conditions	性 能 Performance	
8.0	电气特性 Electrical Characteristics			
8.1	充电和放电 Charge and Discharge	充放电循环次数:10000 次 试验电压:1.0UR±5% 充电时间: 0.5S 放电时间: 0.5S 充电电阻:220/CR Ω 或 电流≤1A (取较小者) 放电电阻: UR/(CR *dv/dt) Ω 或 20 Ω (取较大者) CR: 为标称容量 (μF) Charge-discharge cycle :10,000 times Test Voltage: 1.0UR ± 5% Charge Time: 0.5S Discharge Time: 0.5S Charge Resistance:220/CR Ω or current=1A(whichever is smaller) Discharge Resistance:UR/(CR * dv/ dt) Ω 或 20 Ω (whichever is larger) CR: Nominal Capacitance (μF)	容量(CAP) Capacitance (CAP)	$\Delta C/C \leq$ 初始测量值的 3% $\frac{\Delta C}{C} \leq 3\%$ of initial measurement value
			损耗角正切 (DF) Dissipation Factor (DF)	与初始值比tgδ的增量: $C \leq 1\mu F \leq 0.005$ $C > 1\mu F \leq 0.003$ Increment of tgδ compared to initial value: $C \leq 1\mu F \leq 0.005$ $C > 1\mu F \leq 0.003$
			绝缘(IR) Insulation Resistance (IR)	\geq 初始测量值的 50% $\geq 50\%$ of initial measurement value

注：请按照顺序进行测试 Note: Tests shall be conducted in sequence.

■ 印章 Seal



■ 径向编带说明 Radial Tape Description

● 外形图 Outline Drawing

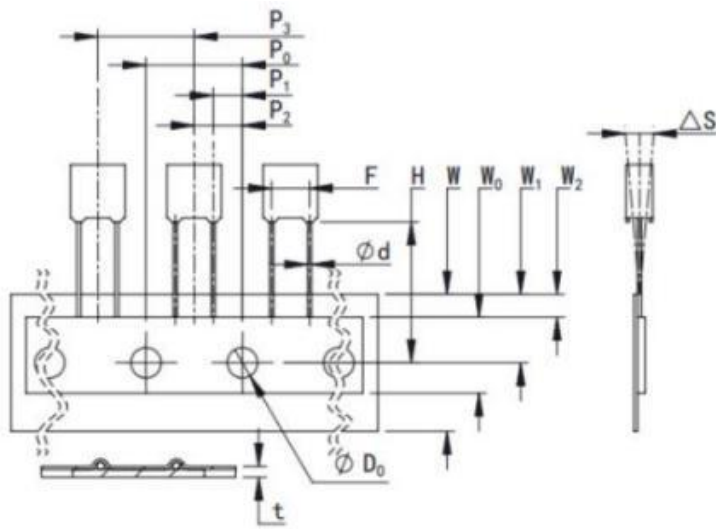


图 1 Picture 1

● 编带尺寸表 (mm) Tape Dimensions (mm)

技术指标及名称 Technical Index and Name	代号 Code	尺寸 Dimension	
		P=5.0	偏差 Deviation
编带类型 Tape Type	—	图 1	
产品代码 B0=直编. BK=K 型编带 Product Code B0=Straight Tape. BK=K-type Tape			
电容器间距 Capacitor Pitch	P3	12.7	±1.0
送带孔距 Tape Feed Hole Pitch	P ₀	12.7	±0.3
引出线位置 Lead Position	P ₁	3.85	±0.7
电容器本体位置 Capacitor Body Position	P ₂	6.35	±1.3
引出线间距 Lead Pitch	F	5.0	+0.6 -0.2
产品侧面倾斜度 Product Side Tilt	△S	0	±1.0
电容器底部至带孔中心距离 Distance from Capacitor Bottom to the Hole Center	H	18.5	±0.5
纸带宽度 Paper Tape Width	W	18	±0.5
胶带纸宽度 Adhesive Tape Width	W ₀	10	max
送带孔位置 Tape Feed Hole Position	W ₁	9	±0.5
胶带纸位置 Adhesive Tape Position	W ₂	3	max
送带孔直径 Tape Feed Hole Diameter	D ₀	4	±0.2
编带总厚度 Total Tape Thickness	t	0.7	±0.2

■ 品质保证（产品出厂检查）试验

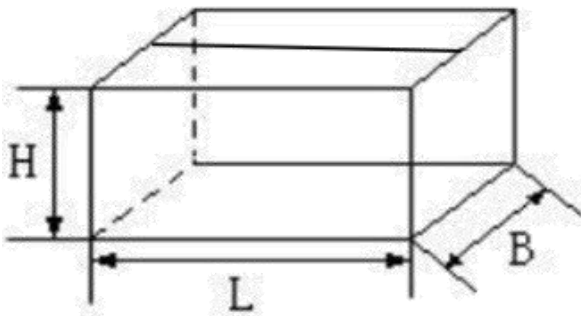
Quality Assurance(Factory Outgoing Inspection) Tests

检查项目（每批） Inspection item (each batch)	检查水平（GB-2828） Inspection Level (GB-2828)	
	IL	AQL
外观检查 Appearance Inspection	S-4	0.4
	S-4	0.065
损耗角正切 Dissipation Factor	II	0.04
耐电压 Withstand Voltage		
绝缘电阻 Insulation Resistance		
可焊性 Solderability	S-3	2.5

■ 包装箱尺寸 (mm) Packaging Dimension (mm)

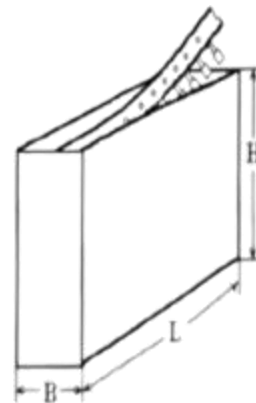
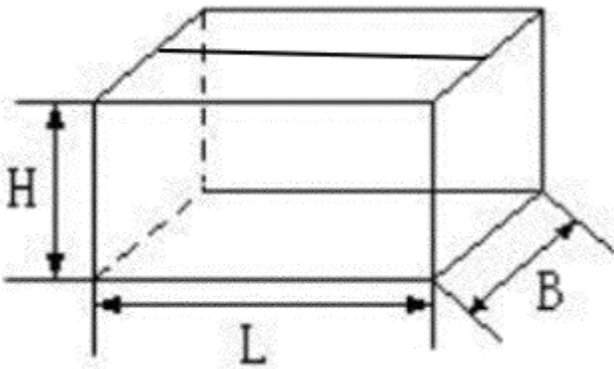
● 散装包装盒/箱尺寸

Bulk Packaging Box/Carton Dimensions



散装包装盒/箱尺寸 Bulk Packaging Box/Carton Dimensions		
	内盒包装 Inner Packaging Box	外箱包装 Outer Carton
L ± 5	260	500
B ± 5	230	280
H ± 5	245	265

● 编带包装盒/箱尺寸 Tape Packaging Box/Carton Dimensions



编带包装盒/箱尺寸 Tape Packaging Box/Carton Dimmensions			
	内包装盒 Inner packaging	内包装蓝字盒 Blue text box inside the package	外包装箱 Outer packing case
L±5	330	330	570
B±5	52	49	355
H±5	267	277	300

■ 注意事项

● 使用范围：

- 1、使用时不要超过上限类别温度
- 2、避免过载使用
- 3、使用时不允许超过最大脉冲电流

● 储存条件

- 1、温度 $\leq 30^{\circ}\text{C}$ 湿度 $\leq 70\%$
- 2、储存时间：（从产品包装或产品本体上的日期算起）

散装产品：不超过 2 年。

编带产品：不超过 1 年。

■ Note

● Usage Range:

- 1、 Do not exceed the upper category temperature
- 2、 Avoid overloading.
- 3、 Do not exceed the maximum pulse current.

● Storage Conditions

- 1、 Temperature $\leq 30^{\circ}\text{C}$, Humidity $\leq 70\%$.
- 2、 Storage period (from the date on the product package or body):
 Bulk products: No more than 2 years.
 Taping products: No more than 1 year.