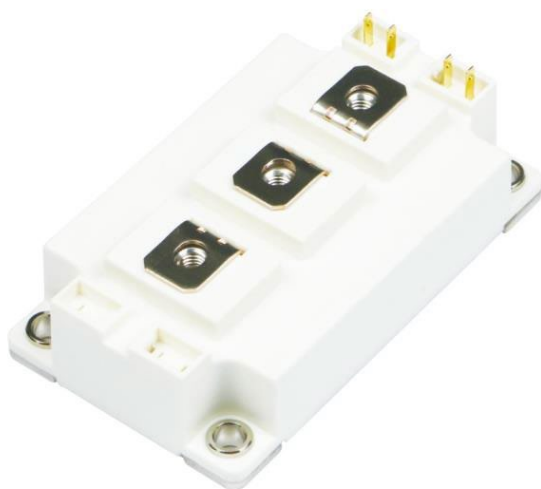




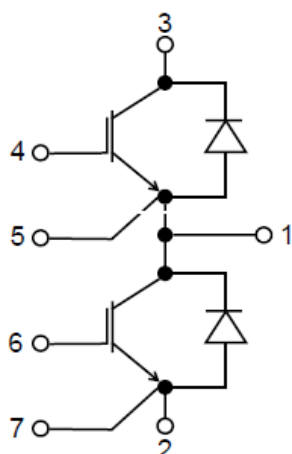
IGBT Modules

V_{CES}	1200V
I_C	450A

Applications

- Motion/servo control
- High frequency switching application
- UPS (Uninterruptible Power Supplies)
- Welding machine

Circuit



Features

- Low $V_{ce(sat)}$ with Trench technology
- Low switching losses especially E_{off}
- $V_{ce(sat)}$ with positive temperature coefficient
- High short circuit capability(10us)
- Including ultra fast & soft recovery anti-parallel FWD
- Low inductance package
- Maximum junction temperature 175°C

● IGBT

Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Collector-Emitter Voltage	V_{CES}	$V_{GE} = 0\text{ V}$, $I_C = 1\text{ mA}$, $T_{vj} = 25\text{ °C}$	1200	V
Continuous Collector Current	I_C	$T_c = 100\text{ °C}$	450	A
Repetitive Peak Collector Current	I_{CRM}	$T_p = 1\text{ ms}$	900	A
Gate-Emitter Voltage	V_{GES}	$T_{vj} = 25\text{ °C}$	± 20	V
Total Power Dissipation	P_{tot}	$T_c = 25\text{ °C}$ $T_{vjmax} = 175\text{ °C}$	2500	W

Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Gate-emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$, $I_C = 22.5 \text{ mA}$, $T_{vj} = 25^\circ\text{C}$	5	6.2	7.5	V
Collector-Emitter Cut-off Current	I_{CES}	$V_{CE} = 1200 \text{ V}$, $V_{GE} = 0 \text{ V}$, $T_{vj} = 25^\circ\text{C}$			1	mA
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C = 450 \text{ A}$, $V_{GE} = 15 \text{ V}$, $T_{vj} = 25^\circ\text{C}$		1.6	2	V
		$I_C = 450 \text{ A}$, $V_{GE} = 15 \text{ V}$, $T_{vj} = 125^\circ\text{C}$		1.8		
		$I_C = 450 \text{ A}$, $V_{GE} = 15 \text{ V}$, $T_{vj} = 175^\circ\text{C}$		1.95		
Gate Charge	Q_G			3.5		uC
Internal Gate Resistance	R_{Gint}			1.8		Ω
Input Capacitance	C_{ies}	$V_{CE} = 25 \text{ V}$, $V_{GE} = 0 \text{ V}$, $f = 100 \text{ kHz}$, $T_{vj} = 25^\circ\text{C}$		29		nF
Reverse Transfer Capacitance	C_{res}			1.4		nF
Gate-Emitter leakage current	I_{GES}	$V_{CE} = 0 \text{ V}$, $V_{GE} = \pm 20 \text{ V}$, $T_{vj} = 25^\circ\text{C}$			500	nA
Turn-on Delay Time	$t_{d(on)}$	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 25^\circ\text{C}$		124		ns
Rise Time	t_r			66		ns
Turn-off Delay Time	$t_{d(off)}$	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 25^\circ\text{C}$		586		ns
Fall Time	t_f			237		ns
Energy Dissipation During Turn-on Time	E_{on}	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 25^\circ\text{C}$		39		mJ
Energy Dissipation During Turn-off Time	E_{off}	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 25^\circ\text{C}$		52		mJ
Turn-on Delay Time	$t_{d(on)}$	$I_C = 450 \text{ A}$, $V_{CE} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 125^\circ\text{C}$		271		ns
Rise Time	t_r			67		ns
Turn-off Delay Time	$t_{d(off)}$	$I_C = 450 \text{ A}$, $V_{CE} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 125^\circ\text{C}$		666		ns
Fall Time	t_f			347		ns
Energy Dissipation During Turn-on Time	E_{on}	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 125^\circ\text{C}$		57		mJ
Energy Dissipation During Turn-off Time	E_{off}	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 125^\circ\text{C}$		70		mJ
Turn-on Delay Time	$t_{d(on)}$	$I_C = 450 \text{ A}$, $V_{CE} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 175^\circ\text{C}$		279		ns
Rise Time	t_r			68		ns
Turn-off Delay Time	$t_{d(off)}$	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 175^\circ\text{C}$		699		ns
Fall Time	t_f			393		ns
Energy Dissipation During Turn-on Time	E_{on}	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 175^\circ\text{C}$		67		mJ
Energy Dissipation During Turn-off Time	E_{off}	$I_C = 450 \text{ A}$, $V_{CC} = 600 \text{ V}$, $V_{GE} = \pm 15 \text{ V}$, $R_G = 2 \Omega$, $T_{vj} = 175^\circ\text{C}$		77		mJ
SC Data	I_{sc}	$T_p \leq 10 \text{ us}$, $V_{GE} = 15 \text{ V}$, $T_{vj} = 150^\circ\text{C}$, $V_{CC} = 900 \text{ V}$, $V_{CEM} \leq 1200 \text{ V}$		2250		A

● Diode

Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	V_{RRM}	$T_{vj} = 25\text{ °C}$	1200	V
Continuous DC Forward Current	I_F		450	A
Repetitive Peak Forward Current	I_{FRM}	$t_p = 1\text{ ms}$	900	A
I^2t -value	I^2t	$V_R = 0\text{ V}, t_p = 10\text{ ms}, T_j = 125\text{ °C}$	32000	A^2s
		$V_R = 0\text{ V}, t_p = 10\text{ ms}, T_j = 150\text{ °C}$	30000	

Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	V_F	$I_F = 450\text{ A}, T_{vj} = 25\text{ °C}$		1.95	2.5	V
		$I_F = 450\text{ A}, T_{vj} = 125\text{ °C}$		2.05		
		$I_F = 450\text{ A}, T_{vj} = 175\text{ °C}$		2.05		
Recovered Charge	Q_{rr}	$I_F = 450\text{ A}$ $V_R = 600\text{ V}$ $-di_F/dt = 6600\text{ A/us}$ $T_{vj} = 25\text{ °C}$		47		μC
Peak Reverse Recovery Current	I_{rr}			314		A
Reverse Recovery Energy	E_{rec}			21		mJ
Recovered Charge	Q_{rr}	$I_F = 450\text{ A}$ $V_R = 600\text{ V}$ $-di_F/dt = 6600\text{ A/us}$ $T_{vj} = 125\text{ °C}$		87		μC
Peak Reverse Recovery Current	I_{rr}			414		A
Reverse Recovery Energy	E_{rec}			37		mJ
Recovered Charge	Q_{rr}	$I_F = 450\text{ A}$ $V_R = 600\text{ V}$ $-di_F/dt = 6600\text{ A/us}$ $T_{vj} = 175\text{ °C}$		112		μC
Peak Reverse Recovery Current	I_{rr}			463		A
Reverse Recovery Energy	E_{rec}			47		mJ

● Module Characteristics

$T_c=25^{\circ}\text{C}$ unless otherwise specified

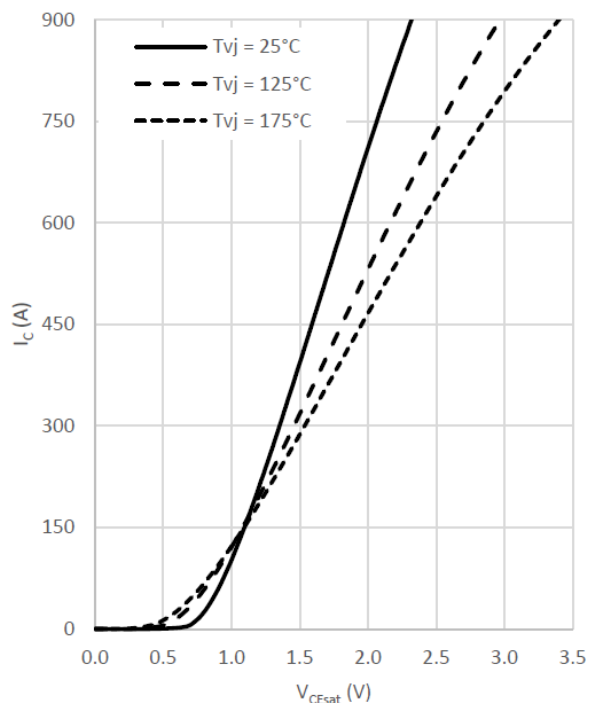
Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Isolation voltage	V_{isol}	$t=1\text{ min, }f=50\text{ Hz}$			4000	V
Maximum Junction Temperature	T_{jmax}				175	$^{\circ}\text{C}$
Operating Junction Temperature	$T_{\text{vj(op)}}$		-40		175	$^{\circ}\text{C}$
Storage Temperature	T_{stg}		-40		125	$^{\circ}\text{C}$
Thermal Resistance Junction-to Case	$R_{\theta\text{JC}}$	per IGBT			0.060	K/W
		per Diode			0.102	
Comparative Tracking Index	CTI		>400			
Thermal Resistance Case-to Sink	$R_{\theta\text{CS}}$	Conductive grease applied		0.032		K/W
Module Electrodes Torque	M_t	Recommended(M6)	2.5		5.0	N·m
Module-to-Sink Torque	M_s	Recommended(M5)	3.0		6.0	N·m
Mass	m			310		g

Characteristics

IGBT on-state characteristics (typical)

$$I_C = f(V_{CE})$$

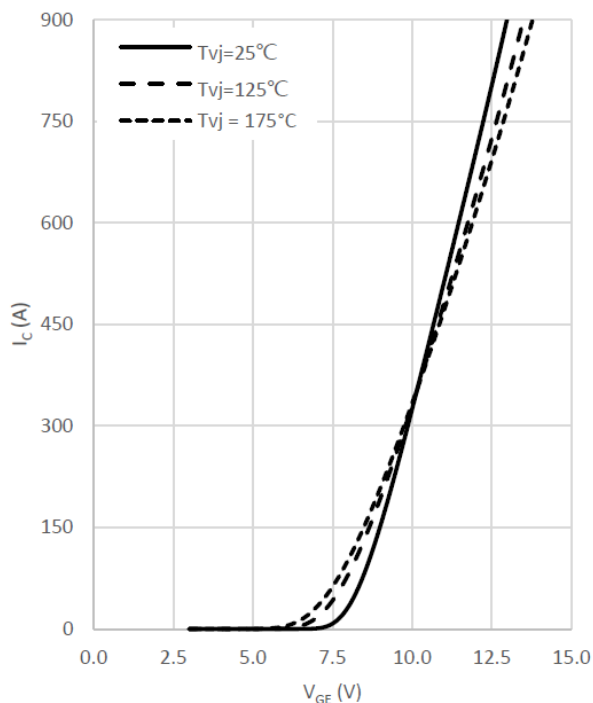
$V_{GE} = 15 \text{ V}$



IGBT transfer characteristics (typical)

$$I_C = f(V_{GE})$$

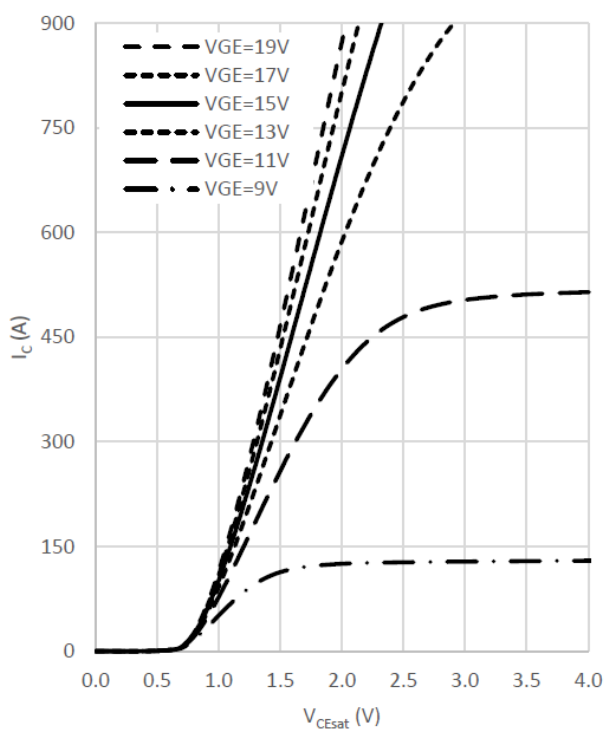
$V_{CE} = 20 \text{ V}$



IGBT output characteristics (typical)

$$I_C = f(V_{CE})$$

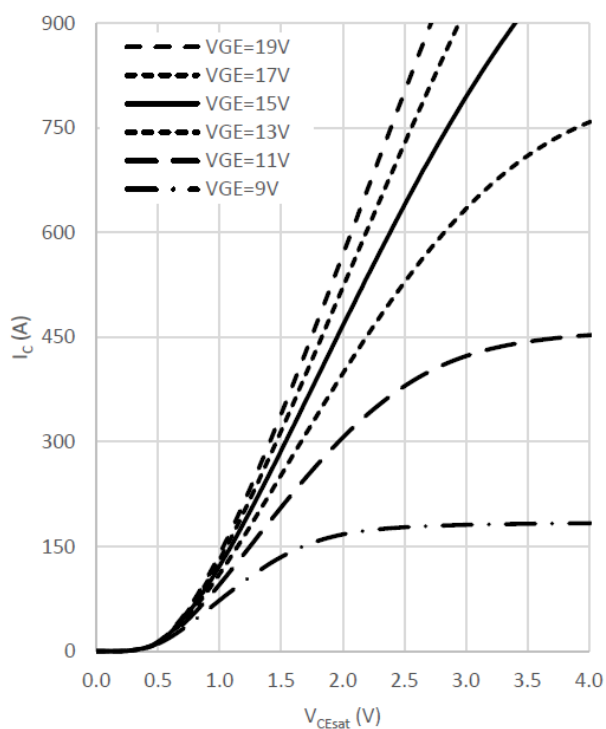
$T_{vj} = 25^\circ\text{C}$



IGBT output characteristics (typical)

$$I_C = f(V_{CE})$$

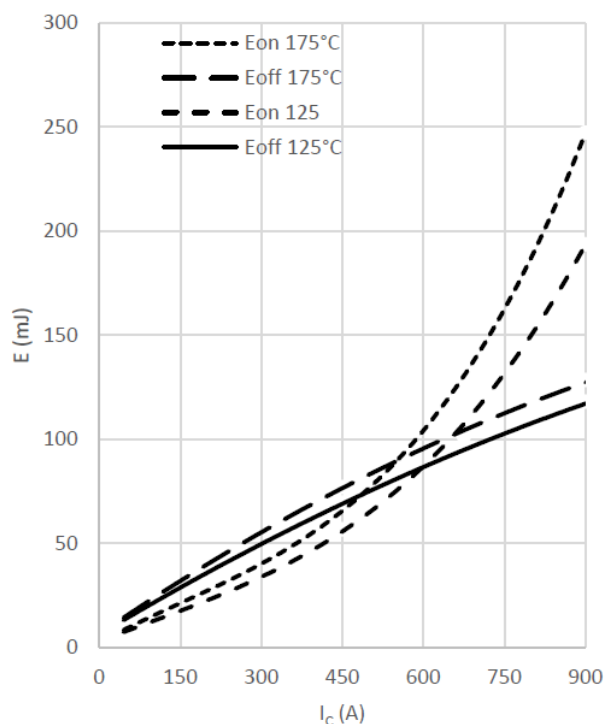
$T_{vj} = 175^\circ\text{C}$



IGBT switching losses (typical)

$E = f(I_{CE})$

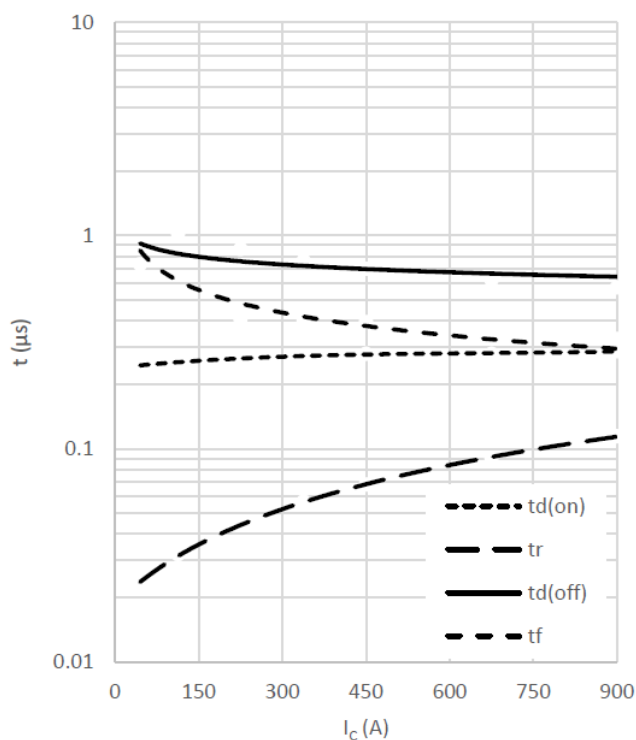
$V_{CE} = 600\text{ V}$, $R_{Gon} = 2\ \Omega$, $R_{Goff} = 2.5\ \Omega$, $V_{GE} = -15/+15\text{ V}$



IGBT switching times (typical)

$t = f(I_{CE})$, $T_{vj} = 175\text{ °C}$

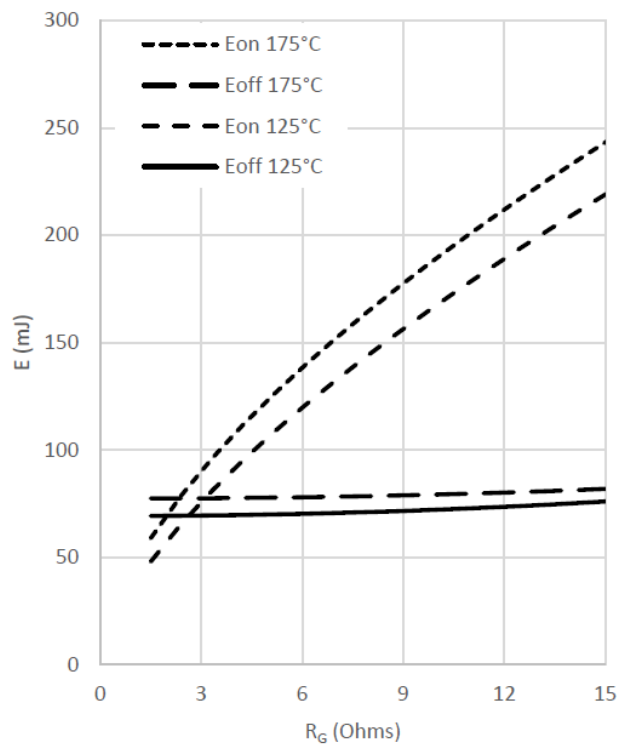
$V_{CE} = 600\text{ V}$, $R_{Gon} = 2\ \Omega$, $R_{Goff} = 2.5\ \Omega$, $V_{GE} = -15/+15\text{ V}$



IGBT switching losses (typical)

$E = f(R_G)$

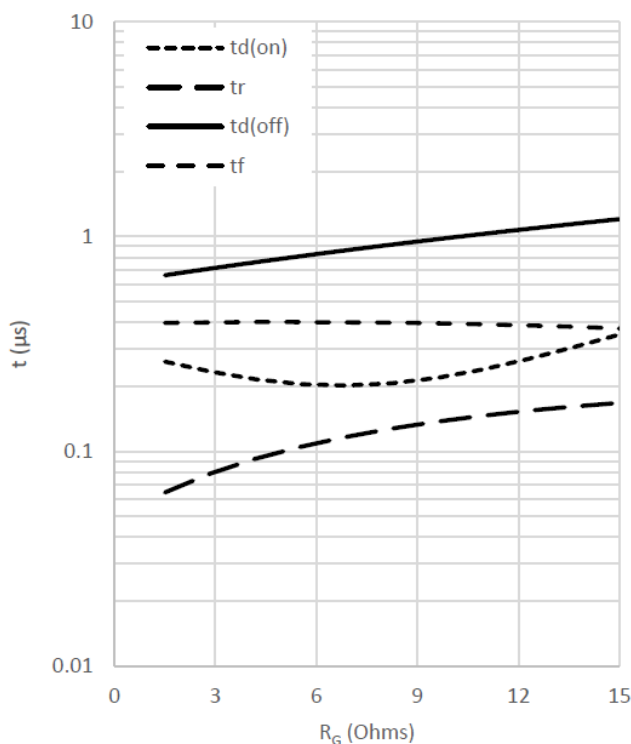
$V_{CE} = 600\text{ V}$, $I_C = 450\text{ A}$, $V_{GE} = -15/+15\text{ V}$



IGBT switching times (typical)

$t = f(R_G)$, $T_{vj} = 175\text{ °C}$

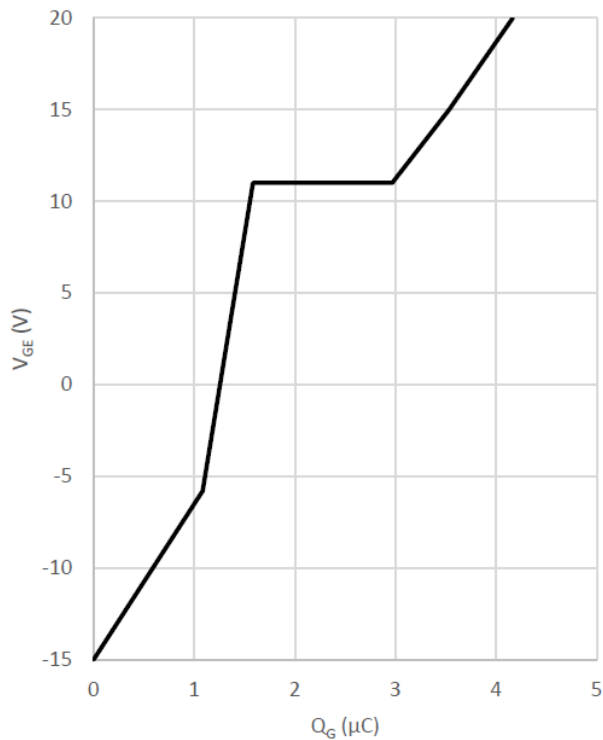
$V_{CE} = 600\text{ V}$, $I_C = 450\text{ A}$, $V_{GE} = -15/+15\text{ V}$



IGBT gate charge (typical)

$V_{GE} = f(Q_G)$, $T_{vj} = 25\text{ }^{\circ}\text{C}$

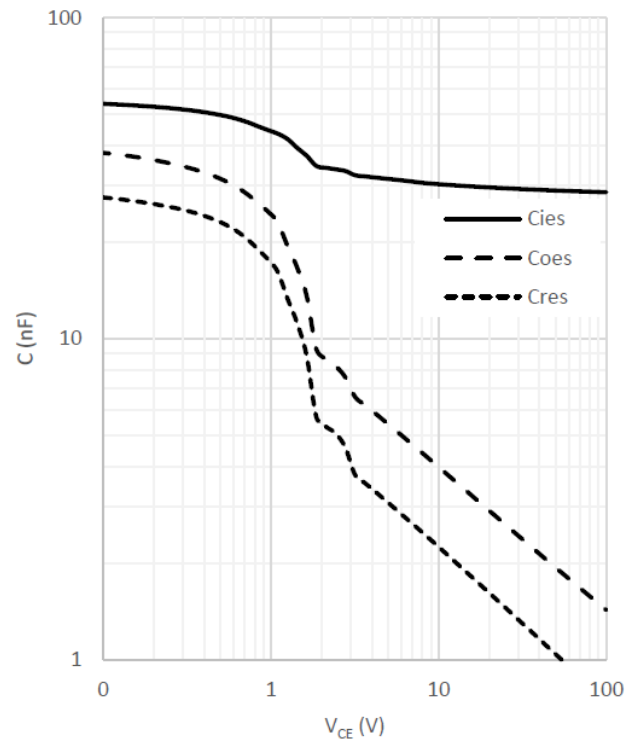
$V_{CE} = 600\text{ V}$, $I_C = 450\text{ A}$



Capacitance characteristics (typical)

$C = f(V_{CE})$, $T_{vj} = 25\text{ }^{\circ}\text{C}$

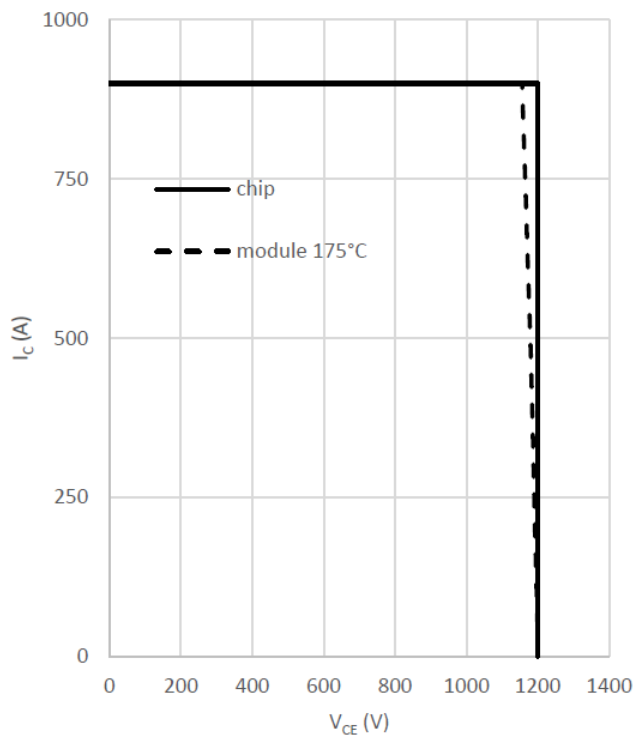
$f = 100\text{ kHz}$, $V_{GE} = 0\text{ V}$



IGBT RBSOA

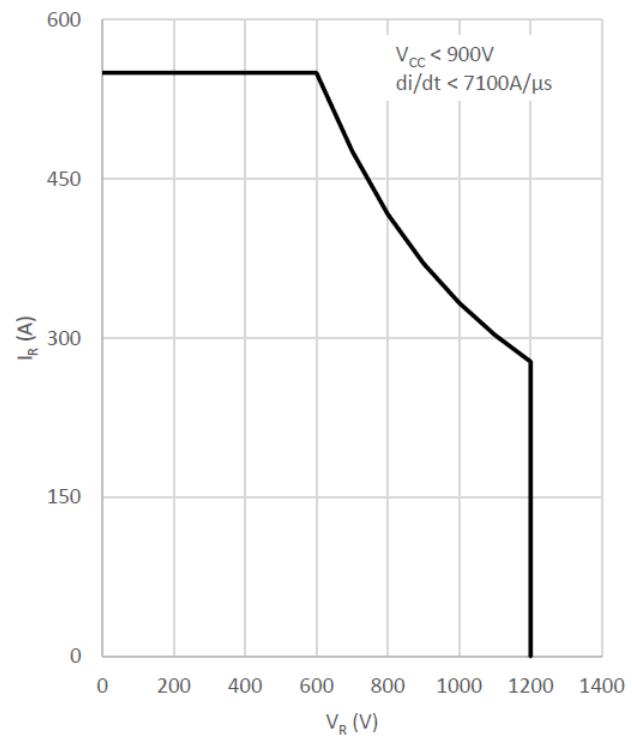
$I_C = f(V_{CEM})$

$R_{Goff} = 2.5\text{ }\Omega$, $V_{GE} = \pm 15\text{ V}$



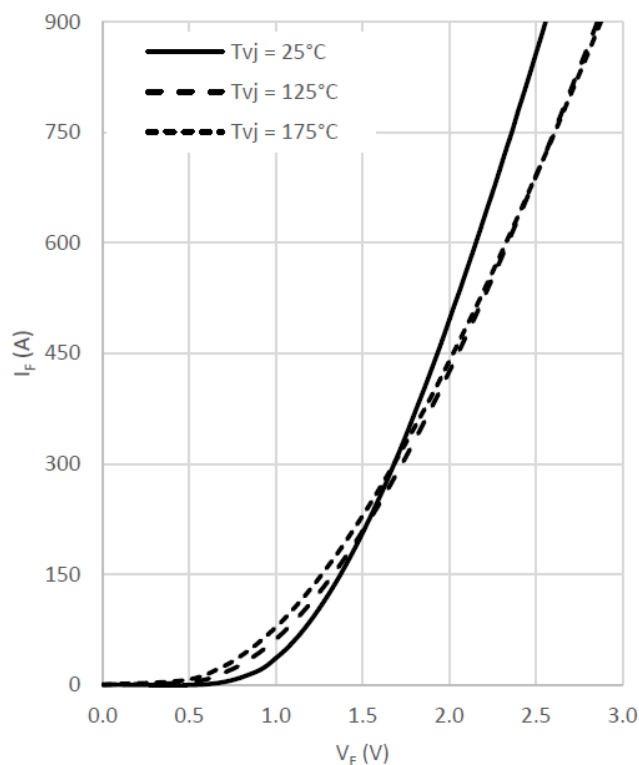
Diode SOA

$T_{vj} \leq 175\text{ }^{\circ}\text{C}$



Diode forward characteristic (typical)

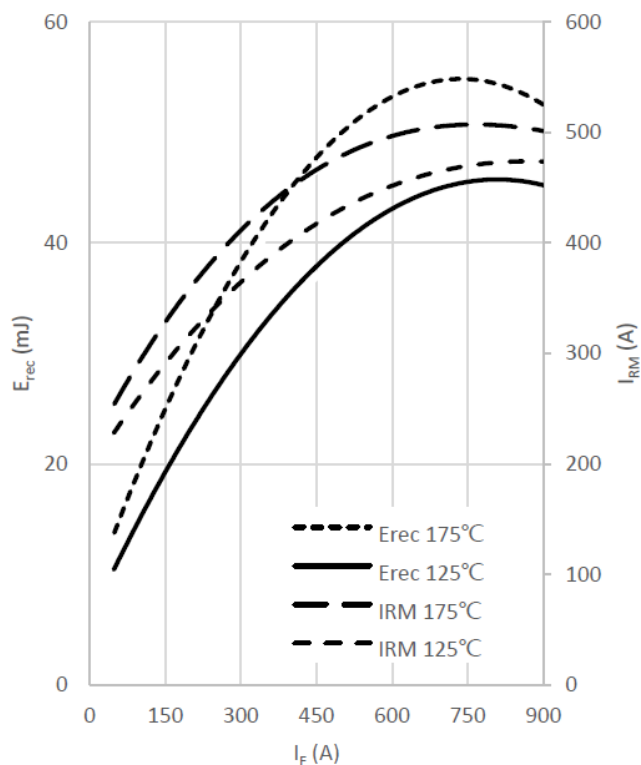
$I_F = f(V_F)$



Diode switching characteristics (typical)

$E_{rec} = f(I_F)$, $I_{RM} = f(I_F)$

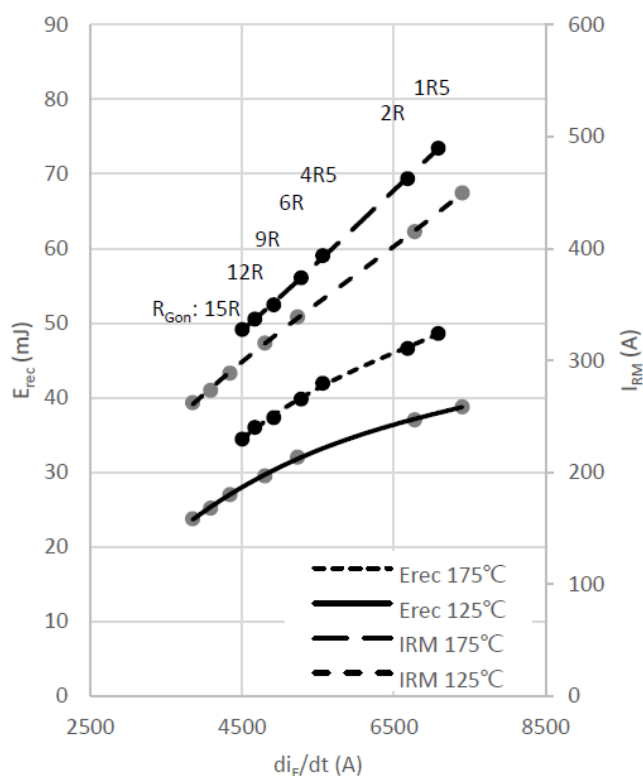
$V_{DC} = 600\text{ V}$, $R_{Gon} = 2\ \Omega$ (IGBT), $V_{GE} = -15/+15\text{ V}$ (IGBT)



Diode switching characteristics (typical)

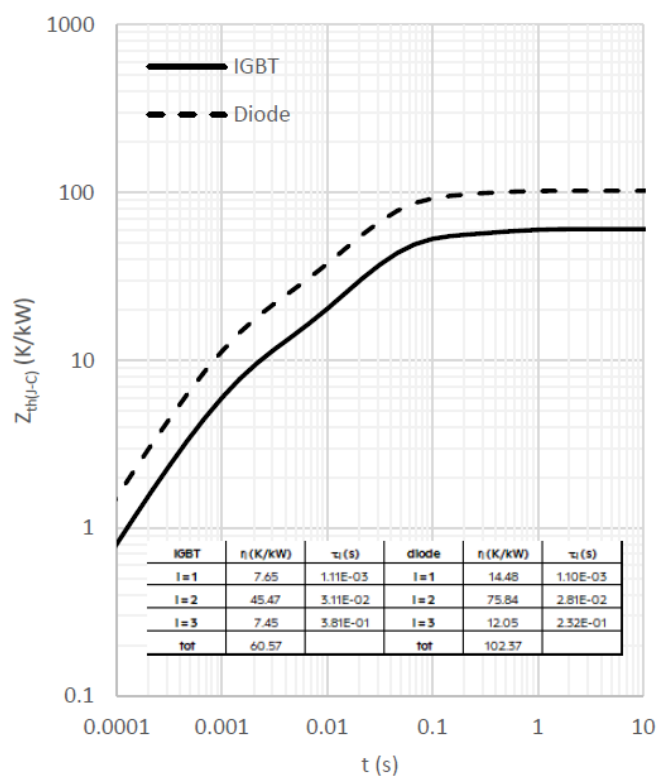
$E_{rec} = f(di/dt)$, $I_{RM} = f(di/dt)$

$V_{DC} = 600\text{ V}$, $I_F = 450\text{ A}$, $V_{GE} = -15/+15\text{ V}$ (IGBT)

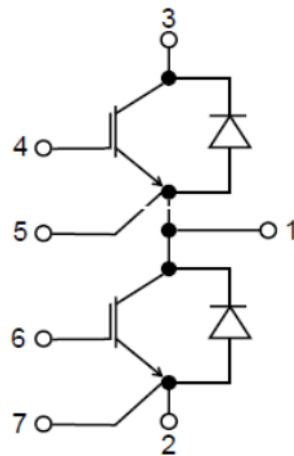


Thermal impedance (typical)

$Z_{th(j-c)} = f(t)$



● **Circuit Diagram**



● **Package Outline Information**

